

Specialty Stones



Better choice for specific sharpening or deburring applications

SPECIALTY STONES

- Norton continues to offer specialty stones with optimum specifications and unique shapes that conform to, and quickly sharpen, specific tools

Specialty Stones for Machine Tools

**Gouge Sharpening Stone**

This stone has a unique shape for sharpening and lapping inside and outside curved surfaces on gouges and other cutting tools.

**Jointer Stones**

These stones provide a fast method of restoring and maintaining the cutting edges of mechanical jointing devices on automatic planers.

**Machine Knife Stone**

Crystolon (silicon carbide) machine knife stones offer both coarse and fine sides for sharpening and honing paper and cloth-cutting knives and planer knives on the machine. The groove around the middle of the stone protects fingers and provides a secure hold.

**Reamer Stones**

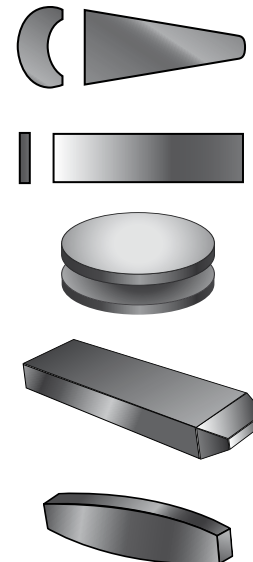
Durable, fast-cutting stones designed for imparting a professional edge on reamers, taps, and rough rounders on shoe machine tools.

**Boat Stones**

Boat Stones are medium grit, medium grade stones that are easy to hold and use. Excellent for deburring and breaking sharp edges on dies, fixtures and machined parts, and for deburring grinder magnetic chucks.

SIZE	QTY./CASE	SPEC.	PRODUCT #	PART #
TIER: <b>BETTER</b>				
<b>Gouge Sharpening Stone – India (Aluminum Oxide)</b>				
6 x 2 x 1 x 1/2 x 3/8	5	Fine	FS76	614636 <b>87305</b>
<b>Jointer Stones</b>				
4 x 3/4 x 3/8 – Crystolon (Silicon Carbide)	5	Medium	JE74	614636 <b>87335</b>
4 x 3/4 x 3/8 – India (Aluminum Oxide)	5	Coarse	IE74	614636 <b>87375</b>
<b>Machine Knife Stone – Crystolon (Silicon Carbide)</b>				
4" Diam. x 1-1/2" Thick	5	Coarse/Fine	JB74	614636 <b>87570</b>
<b>Reamer Stones – India (Aluminum Oxide)</b>				
4-1/2 x 1 x 5/16	10	Medium	MT124	614636 <b>87420</b>
	10	Fine	FT124	614636 <b>87415</b>
5 x 1 x 3/16	10	Medium	MT125	614636 <b>87430</b>
	10	Fine	FT125	614636 <b>87425</b>
6 x 1 x 1/4	10	Medium	MT126	614636 <b>87440</b>
	10	Fine	FT126	614636 <b>87435</b>
<b>Boat Stone – Crystolon (Silicon Carbide)</b>				
9 x 2-1/2 x 1-1/2	10	37C80-HV		614636 <b>10369</b>
<b>Boat Stone – India (Aluminum Oxide)</b>				
9 x 2-1/2 x 1-1/2	10	38A60-IVBE		614636 <b>10503</b>

Boat and Reamer Stones are bulk packed. All these other Specialty Stones are packed in individual boxes within a case.



Large Specialty Stones

**Tradesmen's Utility Stones**

Used for sharpening trimming knives and as an abrasive file in many different industries. The JT910 does not have a handle, while the JT920 and JT930 have wooden handles.

**Sickle and Scythe Stones**

These silicon carbide stones quickly produce a fast-cutting edge on sickles, scythes, and brush hooks. These stones are most frequently chosen where the speed of sharpening is the primary consideration.

**Utility File**

A long wedge-shaped stone with four flat sides designed for sharpening coarse cutting edges on cutting implements and edged garden tools. Wooden handles make them easy to use. They will outlast and out-sharpen metal files.

SIZE	QTY./CASE	SPEC.	PRODUCT #	PART #
TIER: <b>BETTER</b>				
<b>Tradesmen's Utility Stones – Crystolon (Silicon Carbide)</b>				
10 x 1-1/4 x 3/4	10	Medium	JT910	614636 <b>87665</b>
14-3/4 Overall (with Handle)	10	Coarse/Fine	JT930	614636 <b>87675</b>
	10	Medium	JT920	614636 <b>87670</b>
<b>Sickle and Scythe Stones</b>				
10 x 1-1/4 x 3/4 Crystolon (Silicon Carbide)	10	Coarse	TJ3	614636 <b>87731</b>
10 x 1-5/16 x 3/4 India (Aluminum Oxide)	10	Coarse	TD1	614636 <b>87715</b>
<b>Utility File – Crystolon (Silicon Carbide)</b>				
14 Overall (w/ Handle)	10	Coarse	JD2	614636 <b>87750</b>

All Large Specialty Stones are bulk packed.

